

Easy to fix

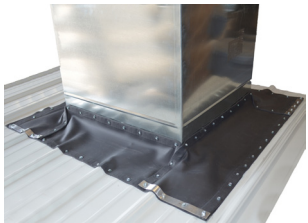
Large Round Pipes

Flash round pipes in one go, stretching the lower edge to fit. Join using fasteners and sealant



Square Ducts & Skylights

Flash around sides with separate strips, lapped and joined, to seal around the penetration



Sealant

Because of the unique properties of TPE, we recommend Butyl Mastic as a sealant in all applications

FLASHING DISSIMILAR MATERIALS

Premium Pro-Flash is compatible with most materials and can successfully flash between:

✓ Brick ✓ Fibre Cement ✓ Galvanized Steel ✓ Concrete

- Always refer to fastener manufacturer's instructions regarding the installation into dissimilar materials
- Always contact the manufacturer of the roof material to ensure that dissimilar materials are compatible and for recommendations on thermal expansion and contraction characteristics

PAINTING PREMIUM PRO-FLASH

ONLY PAINT AFTER INSTALLATION

Allow product to weather before painting. On returning to the installation, wash Premium Pro-Flash with a soft-bristle brush and mild detergent in warm water.



Dry surface and prepare using a cloth and mild solvent. Apply an epoxy resin based primer as a base coat, allow to dry and paint using a good quality 100% acrylic gloss paint



sku# 155-4340

PREMIUM

PRO-FLASH™

sku# 155-4340

Premium Pro-Flash, expandable-edge flashing, is the answer to flashing large, curved, or awkward profiles and penetrations. It's ideal for square ducts, chimneys, and skylights and is the fast, easy, and most effective way to flash



CHECK THE BENEFITS!

- ✓ Flashes Pro-Rib & Pro-Snap profiles
- ✓ Stretch and form to fit and seal
- ✓ Flash between dissimilar materials
- ✓ Handles vibration and expansion
- ✓ Twenty year limited warranty

Just fit it and forget it - we've got you covered

SQUARE DUCTS, SKYLIGHTS, & CHIMNEYS

Getting the Best Results with Premium Pro-Flash

- **ALWAYS STRETCH PREMIUM PRO-FLASH HAND OVER HAND'**

Stretch a little at a time, easing the flashing over the profile



- **NEVER STRETCH PREMIUM PRO-FLASH MORE THAN 25%**

The encapsulated aluminum edges will expand a maximum of 25%. Once stretched, the 'waves' created will NOT return to their original shape so stretch a little at a time

- **ALWAYS INSTALL PREMIUM PRO-FLASH RIB-SIDE DOWN**

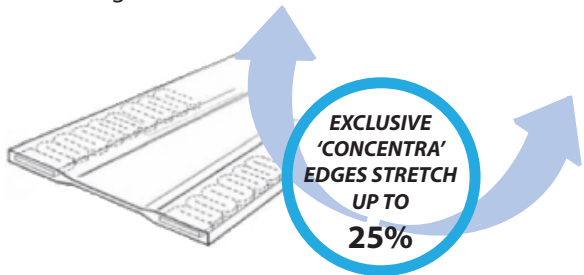
The raised ribs running along the edges are designed to hold the sealant in place

- **AVOID FOLDS WHEREVER POSSIBLE**

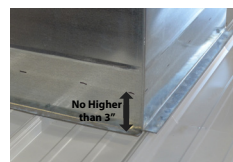
Ease the flashing into position so that it lies as flat as possible against the profile

- **AVOID SHARP EDGES AND USE HANDS TO FORM**

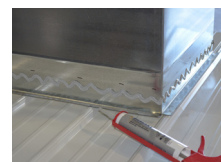
Never use metal or wooden tools to form Premium Pro-Flash - stretch and push into position with hands only. Look out for sharp edges that may puncture the flashing



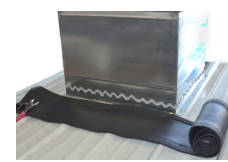
NOTE that overexpansion makes the warranty invalid



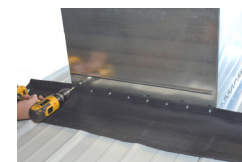
Mark flashing line no higher than 3" above bottom



Apply construction grade sealant, appropriate for material surface under line



Measure strip for each side. Allow 8-12" for overlap



Fasten along top edge without stretching



Stretch bottom edge by HAND to follow profile. DO NOT USE TOOLS



Apply construction grade sealant, appropriate for material surface under bottom edge



Fasten in valleys and rib corners as shown



At corners, stretch top edge of each overlap and pull down, then fasten top corner



Cut away excess and overlap neatly

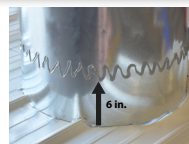


Edge with strips provided

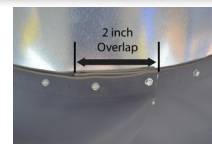


Apply construction grade sealant, appropriate for material surface, along edge to form ramp to slow water flow

LARGE ROUND PIPES



Mark line 6" from valley. Apply construction grade sealant, appropriate for material surface



Position flashing, overlapping by 2". Fasten top edge



Stretch lower edge to follow profile. Apply construction grade sealant, appropriate for material surface, along bottom edge and fix in valleys



Seal joint by threading metal strip under overlapping joints, starting at the bottom



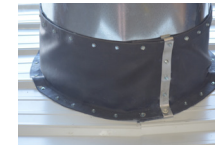
Temporarily fasten strips at bottom. Bend strip down from top over joint



Fasten top edge. Remove and replace bottom screw after forming



Finish fastening using rivets to bring aluminum pieces together



Apply construction grade sealant, appropriate for material surface along overlap as necessary