

# CUSTOM STEEL TRIM WORKSHEET

**STEP 1:** Draw your custom trim design in the area below, noting dimension, angles, and finished side (color side) of your custom trim design.

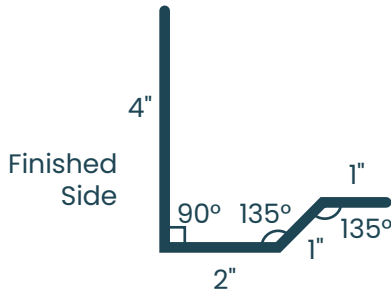


**HEMS:** A hem bend cannot exceed  $\frac{3}{4}$ " and requires a minimum  $\frac{1}{4}$ " of steel.  $\frac{1}{4}$ " hems equal 1 bend, larger are counted as 2 bends.



**STIFFENER BEND (BEAD):** Used to strengthen wide flat areas on trims. Counted as 1 bend per bead, max of 3.

**STEP 2:** Add up the dimensions and count the bends required to make your trim design.



**EXAMPLE:**

8" Steel Required:  $4" + 2" + 1" + 1" = 8"$

3 Bends: 1 bend at  $90^\circ$  + 2 bends at  $135^\circ$ .

**NOTE:**

Total dimensions must add up exactly to: 4", 6", 8", 10", 11", 12", 13.75", 15", 18.25", or 20". **Reference sku list on following pages for pricing.**

**STEP 3:** Enter the order into System V, process payment, and email worksheet to "Steel Custom Trim Drawing" [SCTD@menards.net](mailto:SCTD@menards.net) with your diagram and required information (quantity, length, color, dimensions, angles, and finished side) to guide us to build your custom trim. The length of your trim cannot exceed 14'. Any trim with a hem please do not exceed 10' in length.

**STORE LOCATION:** \_\_\_\_\_ **STORE #:** \_\_\_\_\_

**CUSTOMER NAME:** \_\_\_\_\_ **TEAM MEMBER:** \_\_\_\_\_

**PURCHASE ORDER #:** \_\_\_\_\_

**NUMBER OF PIECES:** \_\_\_\_\_ **LENGTH:** \_\_\_\_\_ **COLOR:** \_\_\_\_\_

EMAIL WORKSHEET TO: "STEEL CUSTOM TRIM DRAWING" [SCTD@MENARDS.NET](mailto:SCTD@MENARDS.NET)

**CUSTOMER SIGNATURE:** \_\_\_\_\_ **DATE:** \_\_\_\_\_

## SMOOTH TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH	11" STEEL WIDTH
1 Bend	156-2097	156-2275	156-2369	156-2453	156-2725
2 Bends	156-2107	156-2288	156-2372	156-2466	156-2738
3 Bends	156-2110	156-2291	156-2385	156-2479	156-2741
4 Bends	156-2123	156-2301	156-2398	156-2482	156-2754
5 Bends	156-2136	156-2314	156-2408	156-2495	156-2767
6 Bends	156-2139	156-2317	156-2411	156-2498	156-2770
7 Bends	156-2142	156-2320	156-2414	156-2501	156-2773
8 Bends	156-2145	156-2323	156-2417	156-2504	156-2776

# OF BENDS	12" STEEL WIDTH**	13¾" STEEL WIDTH	15" STEEL WIDTH	18¾" STEEL WIDTH	20" STEEL WIDTH
1 Bend	156-2547	156-2601	156-2783	156-2819	156-2631
2 Bends	156-2550	156-2604	156-2785	156-2822	156-2644
3 Bends	156-2563	156-2607	156-2787	156-2835	156-2657
4 Bends	156-2576	156-2610	156-2789	156-2848	156-2660
5 Bends	156-2589	156-2613	156-2791	156-2851	156-2673
6 Bends	156-2592	156-2616	156-2794	156-2854	156-2676
7 Bends	156-2595	156-2619	156-2797	156-2857	156-2679
8 Bends	156-2598	156-2622	156-2800	156-2860	156-2682

## EMBOSSED TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH	11" STEEL WIDTH
1 Bend	156-2098	156-2276	156-2370	156-2454	156-2726
2 Bends	156-2108	156-2289	156-2373	156-2467	156-2739
3 Bends	156-2111	156-2292	156-2386	156-2480	156-2742
4 Bends	156-2124	156-2302	156-2399	156-2483	156-2755
5 Bends	156-2137	156-2315	156-2409	156-2496	156-2768
6 Bends	156-2140	156-2318	156-2412	156-2499	156-2771
7 Bends	156-2143	156-2321	156-2415	156-2502	156-2774
8 Bends	156-2144	156-2324	156-2418	156-2505	156-2777

# OF BENDS	12" STEEL WIDTH**	13¾" STEEL WIDTH	15" STEEL WIDTH	18¾" STEEL WIDTH	20" STEEL WIDTH
1 Bend	156-2548	156-2602	156-2784	156-2820	156-2632
2 Bends	156-2551	156-2605	156-2786	156-2823	156-2645
3 Bends	156-2564	156-2608	156-2788	156-2836	156-2658
4 Bends	156-2577	156-2611	156-2790	156-2849	156-2661
5 Bends	156-2590	156-2614	156-2792	156-2852	156-2674
6 Bends	156-2593	156-2617	156-2795	156-2855	156-2677
7 Bends	156-2596	156-2620	156-2798	156-2858	156-2680
8 Bends	156-2599	156-2623	156-2801	156-2862	156-2683

\*\*Copper Steel Is Not Available In 12" Width

## DESIGNER SERIES SMOOTH TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH	11" STEEL WIDTH
1 Bend	156-2099	156-2277	156-2375	156-2455	156-2727
2 Bends	156-2109	156-2290	156-2376	156-2468	156-2740
3 Bends	156-2112	156-2293	156-2388	156-2481	156-2743
4 Bends	156-2125	156-2303	156-2401	156-2484	156-2756
5 Bends	156-2138	156-2316	156-2420	156-2497	156-2769
6 Bends	156-2141	156-2319	156-2421	156-2500	156-2772
7 Bends	156-2144	156-2322	156-2422	156-2503	156-2775
8 Bends	156-2147	156-2325	156-2423	156-2506	156-2778

# OF BENDS	12" STEEL WIDTH**	13¾" STEEL WIDTH	15" STEEL WIDTH	18¾" STEEL WIDTH	20" STEEL WIDTH
1 Bend	156-2549	156-2625	156-2793	156-2821	156-2634
2 Bends	156-2552	156-2626	156-2796	156-2824	156-2647
3 Bends	156-2565	156-2627	156-2803	156-2837	156-2663
4 Bends	156-2578	156-2628	156-2804	156-2850	156-2664
5 Bends	156-2591	156-2629	156-2805	156-2853	156-2685
6 Bends	156-2594	156-2630	156-2806	156-2856	156-2686
7 Bends	156-2597	156-2635	156-2799	156-2859	156-2687
8 Bends	156-2600	156-2636	156-2802	156-2863	156-2688

## DESIGNER SERIES EMBOSSED TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH	11" STEEL WIDTH
1 Bend	156-1979	156-1987	156-1995	156-2003	156-2035
2 Bends	156-1980	156-1988	156-1996	156-2004	156-2036
3 Bends	156-1981	156-1989	156-1997	156-2005	156-2037
4 Bends	156-1982	156-1990	156-1998	156-2006	156-2038
5 Bends	156-1983	156-1991	156-1999	156-2007	156-2039
6 Bends	156-1984	156-1992	156-2000	156-2008	156-2040
7 Bends	156-1985	156-1993	156-2001	156-2009	156-2041
8 Bends	156-1986	156-1994	156-2002	156-2010	156-2042

# OF BENDS	12" STEEL WIDTH**	13¾" STEEL WIDTH	15" STEEL WIDTH	18¾" STEEL WIDTH	20" STEEL WIDTH
1 Bend	156-2011	156-2019	156-2043	156-2051	156-2027
2 Bends	156-2012	156-2020	156-2044	156-2052	156-2028
3 Bends	156-2013	156-2021	156-2045	156-2053	156-2029
4 Bends	156-2014	156-2022	156-2046	156-2054	156-2030
5 Bends	156-2015	156-2023	156-2047	156-2055	156-2031
6 Bends	156-2016	156-2024	156-2048	156-2056	156-2032
7 Bends	156-2017	156-2025	156-2049	156-2057	156-2033
8 Bends	156-2018	156-2026	156-2050	156-2058	156-2034

\*\*Copper Steel Is Not Available In 12" Width

## WOODGRAIN SMOOTH TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH
1 Bend	155-6516	155-6524	155-6532	155-6540
2 Bends	155-6517	155-6525	155-6533	155-6541
3 Bends	155-6518	155-6526	155-6534	155-6542
4 Bends	155-6519	155-6527	155-6535	155-6543
5 Bends	155-6520	155-6528	155-6536	155-6544
6 Bends	155-6521	155-6529	155-6537	155-6545
7 Bends	155-6522	155-6530	155-6538	155-6546
8 Bends	155-6523	155-6531	155-6539	155-6547

# OF BENDS	11" STEEL WIDTH	12" STEEL WIDTH	18½" STEEL WIDTH	20" STEEL WIDTH
1 Bend	155-6564	155-6548	155-6572	155-6556
2 Bends	155-6565	155-6549	155-6573	155-6557
3 Bends	155-6566	155-6550	155-6574	155-6558
4 Bends	155-6567	155-6551	155-6575	155-6559
5 Bends	155-6568	155-6552	155-6576	155-6560
6 Bends	155-6569	155-6553	155-6577	155-6561
7 Bends	155-6570	155-6554	155-6578	155-6562
8 Bends	155-6571	155-6555	155-6579	155-6563

## WOODGRAIN EMBOSSED TRIM

# OF BENDS	4" STEEL WIDTH	6" STEEL WIDTH	8" STEEL WIDTH	10" STEEL WIDTH
1 Bend	155-6451	155-6459	155-6467	155-6475
2 Bends	155-6452	155-6460	155-6468	155-6476
3 Bends	155-6453	155-6461	155-6469	155-6477
4 Bends	155-6454	155-6462	155-6470	155-6478
5 Bends	155-6455	155-6463	155-6471	155-6479
6 Bends	155-6456	155-6464	155-6472	155-6480
7 Bends	155-6457	155-6465	155-6473	155-6481
8 Bends	155-6458	155-6466	155-6474	155-6482

# OF BENDS	11" STEEL WIDTH	12" STEEL WIDTH	18½" STEEL WIDTH	20" STEEL WIDTH
1 Bend	155-6499	155-6483	155-6507	155-6491
2 Bends	155-6500	155-6484	155-6508	155-6492
3 Bends	155-6501	155-6485	155-6509	155-6493
4 Bends	155-6502	155-6486	155-6510	155-6494
5 Bends	155-6503	155-6487	155-6511	155-6495
6 Bends	155-6504	155-6488	155-6512	155-6496
7 Bends	155-6505	155-6489	155-6513	155-6497
8 Bends	155-6506	155-6490	155-6514	155-6498

<b>MULTI-TONE SMOOTH TRIM</b>			
<b># OF BENDS</b>	<b>8" STEEL WIDTH</b>	<b>13¾" STEEL WIDTH</b>	<b>20" STEEL WIDTH</b>
1 Bend	156-2371	156-2603	156-2600
2 Bends	156-2374	156-2606	156-2646
3 Bends	156-2387	156-2609	156-2659
4 Bends	156-2400	156-2612	156-2662
5 Bends	156-2410	156-2615	156-2675
6 Bends	156-2413	156-2618	156-2678
7 Bends	156-2416	156-2621	156-2681
8 Bends	156-2419	156-2624	156-2684